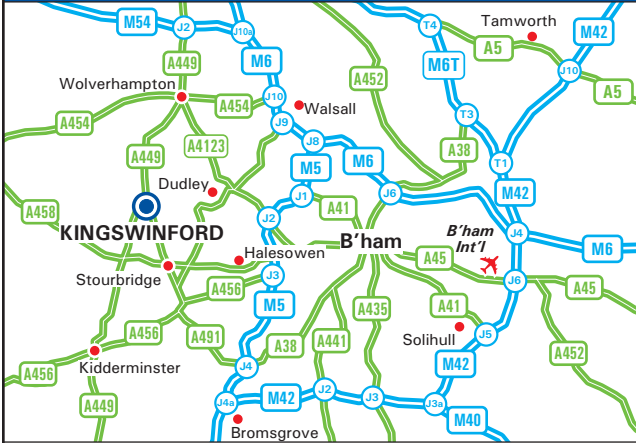




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- From M5**
- Leave motorway at junction 2 (signed Birmingham W, Dudley & A4123).
 - Follow A4123 (Wolverhampton Road) towards Dudley.
 - After 2.5 miles you will reach Burnt Tree Island (Toby Restaurant on your right).
 - Continue following A461 (Birmingham Road) to Stourbridge/Merry Hill Centre.
 - At Castlegate island turn left onto Dudley Town Centre Bypass (A461).
 - Remain on the A461 over a further 2 roundabouts.
 - At the third roundabout take the second exit onto the A4101 (Kingswinford Road), towards Kingswinford.
 - Pass the Russell Hall Hospital on the right.
 - Continue onto Dudley Road.
 - Turn right into Second Avenue.
 - We are located on the right (see inset).
- From M6**
- Leave M6 at junction 8 (The SW, West Bromwich & M5).
 - Join the M5 and follow directions above "From M5".

